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Quality is a Must!

by AFILA INDUSTRIAL TOOLS, INC.

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INDUSTRIAL CARBIDE TIPPED CIRCULAR SAW BLADES

2012

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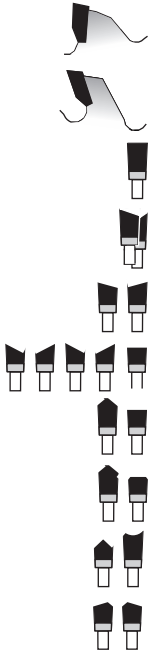
TECHNICAL INFORMATION

1 - MATERIALS

- All the saw bodies are manufactured using cold-rolled steel strips quality 75 Cr1 (Material No. 1.2003) bright hardened and annealed to 42-46 HRC.
- Laser cut saw bodies and expansion slots, using the latest technology. Some saw blade types are provided with cooper plugs in order to reduce the turbulent noise.
- Extra large European carbide tips. Depending on the specific sawing application the selected submicron grade carbide tips are used for a high resistance and also micro grain structure to obtain the best edge.
- The carbide tips are braced automatically using Tri-Metal shim providing high tensile strength and impact resistance.
- H7 ISO metric tolerance system bore . This ensures the maximum performance of the saw blade by giving a precise tensioning, run out and clearance angles.

2 - HOOK ANGLES & TOOTH SHAPES



Negative hook angle

Positive hook angle

Flat teeth = F

Alternate teeth, split version = ATB + ATB

Alternate top bevel = ATB

Alternate + Raker = 4ATB+R

Triple chip teeth = TC

Double triple chip teeth = D-TC

Inverted V-Hollow ground teeth = V-Hollow

Alternate teeth + Extra 30° bevel

3 - SAFETY AND OPERATION INSTRUCTIONS

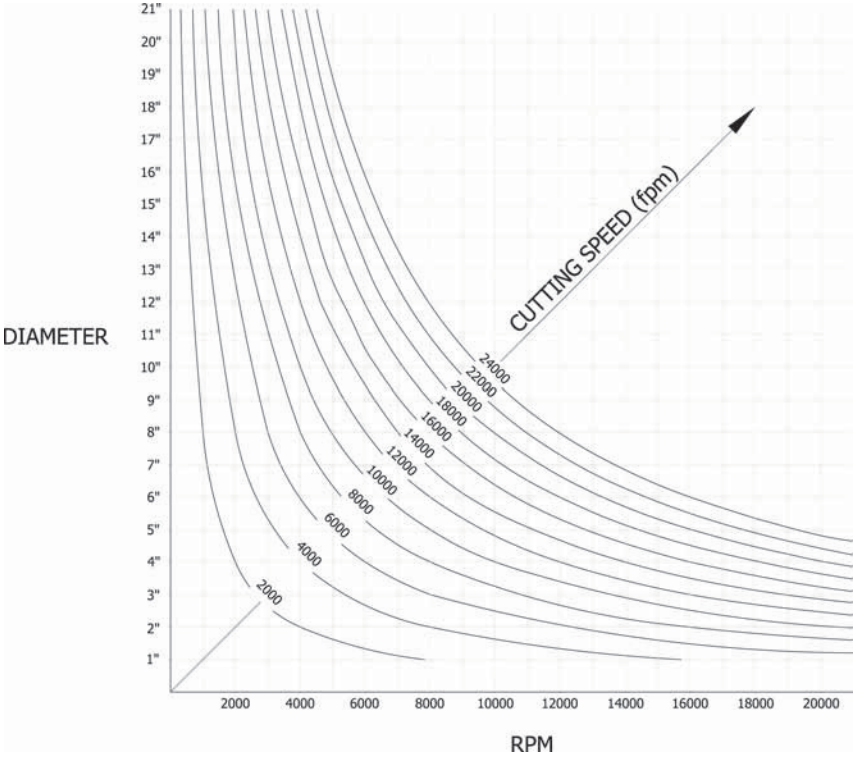
To obtain the best results and performance of our carbide tipped saw blades, the following guidelines need to be followed:

- Use the original packing to transport the saw blade
- Select the correct saw blade taking into account the specific material to be cut. It is important to chose the correct diameter, number of tips, bore size, and grind according to the information described for each type of saw blade. Also, the feed speed and the cutting speed given by the machine needs to be taken into account.
- Check the saw blade carefully before installing it on the machine. The saw blade has to be in perfect conditions with the correct sharpening. Any saw blade that presents any kind of cracking or broken tips needs to be discarded.
- Saw blades must be cleaned regularly to eliminate the build-up of resins and sawdust to minimize friction on the saw plate, preventing overheating and therefore loss of the saw blade tension.
- The maximum speed described and permitted on each saw blade (n-max) must not be exceeded.
- When cutting non-ferrous materials, use always coolant or lubrication and clamp the material firmly.
- Check the direction of rotation when installing the saw blade.
- The machine spindle must be absolutely straight to avoid any vibrations.
- The machine flanges must be clean and burr free.
- To obtain better results, it is recommended that the saw flanges must be at least one third of the diameter of the saw blade.
- The machine needs to be operated with the proper saw guards in place. Always use eye protection.

4 - SOME ITEMS OR/AND DRAWINGS OF THIS CATALOG MAY VARY DUE TO TECHNICAL IMPROVEMENTS.

5 - FOR ADDITIONAL TECHNICAL INFORMATION CONTACT US.

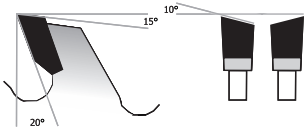
6 - CUTTING SPEED DETERMINATION GRAPH



Cutting Speed calculated in feet per minute (fpm) derived from the saw blade diameter and the RPM.

Materials -	**Suggested fpm -**
Softwood	14000 - 20000
Hardwood	14000 - 18000
Laminated Boards	12000 - 16000
Chipboard	12000 - 20000
Aluminum	6000 - 12000

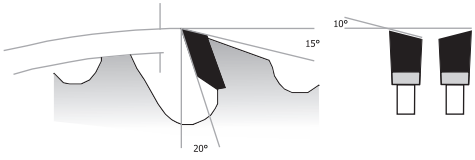
TYPE 01
Rip Saw Blades



For ripping and cross-cutting of solid wood and board materials on table saws, special sawing machines, etc.

					Grind ATB	
Ref. No.	**D(Dia)**	**B(Kerf)**	**b(Plate)**	**d(Bore)**	**Z(Teeth)**	**Hook**
01-01002401	10"	.126"	.087"	5/8"	24	20º
01-01202802	12"	.126"	.087"	1"	28	20º
01-01403202	14"	.138"	.098"	1"	32	20º

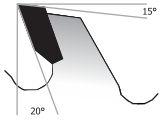
TYPE 03
Rip Saw Blades Anti-Kickback

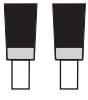


For ripping and cross-cutting of solid wood and board materials on table saws, special sawing machines, with chip limiter to reduce kickbacks.

					Grind ATB	
Ref. No.	**D(Dia)**	**B(Kerf)**	**b(Plate)**	**d(Bore)**	**Z(Teeth)**	**Hook**
03-01002401	10″	.126″	.087″	5/8″	24	20º
03-01202802	12″	.126″	.087″	1″	28	20º
03-01403202	14″	.138″	.098″	1″	32	20º

TYPE 05
Heavy Duty Rip Saw Blades



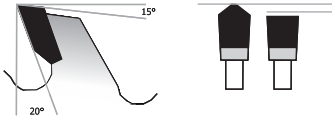


Specially designed for heavy duty ripping in hard or soft woods.

Grind F

Ref. No.	D(Dia)	B(Kerf)	b(Plate)	d(Bore)	Z(Teeth)	Hook
05-01002401	10″	.145″	.095″	5/8″	24	20
05-01202802	12″	.160″	.110″	1″	28	20
05-01403202	14″	.170″	.120″	1″	32	20
05-01603602	16″	.170″	.120″	1″	36	20
05-01804002	18″	.184″	.134″	1″	40	20

TYPE 07
Glue Line Rip Saw Blades

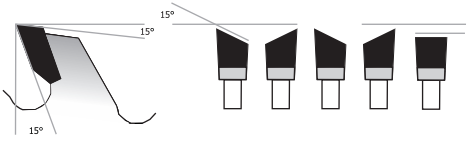


The clearest cutting rip blades for all glue line applications on hard or soft woods.

Ref. No.	D(Dia)	B(Kerf)	b(Plate)	d(Bore)	Z(Teeth)	Grind TC Hook	
07-01003001	10″	.145″	.095″	5/8″	30	20º	
07-01203602	12″	.160″	.110″	1″	36	20º	
07-01203605	12″	.126″	.083″	3-1/8″	36	20º	(*)(~)
07-01203608	12″	.150″	.110″	3-1/8″	36	20º	(*)(~)
07-01203609	12″	.160″	.110″	3-1/8″	36	20º	(*)(~)
07-01404002	14″	.170″	.120″	1″	40	20º	
07-01403603	14″	.169″	.120″	2″	36	20º	(+)(^)
07-01603602	16″	.170″	.120″	1″	36	20º	
07-30003670	300mm	4.2mm	2.8mm	70mm	36	20º	(=)

(~) For "Mereen Johnson" machine
(^) For "Diehl" machine
(+) pin hole 9/16" on 5" b/c
(*) keyway 1/4" x 1/4" round style + 2 keyways 1/2" x 1/4"
(=) 2 keyways 20x5mm

TYPE 09
Combination Saw Blades

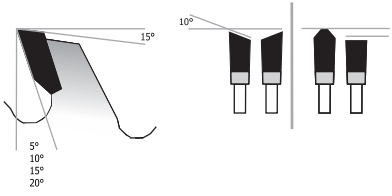


This blade is specially designed for ripping and cross-cutting in solid wood, plywood and particle boards. The best solution where one blade can be used in different types of cutting.

Grind 4ATB+R

Ref. No.	D(Dia)	B(Kerf)	b(Plate)	d(Bore)	Z(Teeth)	Hook
09-01005001	10″	.126″	.087″	5/8″	50	15º
09-01206002	12″	.150″	.110″	1″	60	15º
09-01407002	14″	.155″	.110″	1″	70	15º
09-01608002	16″	.165″	.120″	1″	80	15º

TYPE 10
Thin Kerf Saw Blades

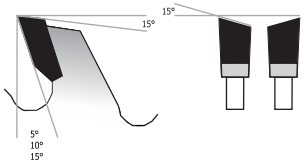


For fine crust cutting of expensive material where savings is an important matter. ATB Grind for cutting solid wood, plywood, and veneers.TC Grind for cutting plastic, PVC, and plexiglass.

Grind ATB & TC

Ref. No.	D(Dia)	B(Kerf)	b(Plate)	d(Bore)	Z(Teeth)	Hook
10-00806001	8″	.090″	.063″	5/8″	60 ATB	10º
10-00806011	8″	.090″	.063″	5/8″	60 TC	10º
10-01002401	10″	.098″	.071″	5/8″	24 ATB	20º
10-01004001	10″	.090″	.063″	5/8″	40 ATB	15º
10-01008001	10″	.090″	.063″	5/8″	80 ATB	5º
10-01008011	10″	.090″	.063″	5/8″	80 TC	5º
10-01210002	12″	.090″	.063″	1″	100 ATB	5º
10-01210012	12″	.090″	.063″	1″	100 TC	5º

TYPE 11
Standard Cut-off Saw Blades



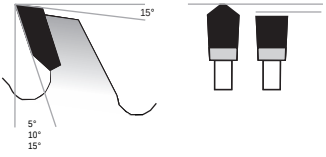
Universal application for cutting along and across the grain in solid wood and board materials.

Grind ATB

Ref. No.	D(Dia)	B(Kerf)	b(Plate)	d(Bore)	Z(Teeth)	Hook	
11-00804001	8″	.110″	.070″	5/8″	40	15º	
11-00804002	8″	.110″	.070″	1″	40	15º	
11-00806001	8″	.118″	.078″	5/8″	60	10º	
11-00906001	9″	.128″	.087″	5/8″	60	10º	
11-01004001	10″	.126″	.087″	5/8″	40	15º	
11-01004002	10″	.126″	.087″	1″	40	15º	
11-01006001	10″	.126″	.087″	5/8″	60	10º	
11-01006002	10″	.126″	.087″	1″	60	10º	
11-01008001	10″	.126″	.087″	5/8″	80	5º	
11-01204802	12″	.126″	.087″	1″	48	15º	
11-01206002	12″	.126″	.087″	1″	60	10º	
11-01207202	12″	.126″	.087″	1″	72	10º	
11-01210002	12″	.126″	.087″	1″	100	5º	
11-01406002	14″	.155″	.109″	1″	60	10º	
11-01408002	14″	.150″	.109″	1″	80	5º	
11-01410002	14″	.150″	.109″	1″	100	5º	
11-01604002	16″	.155″	.110″	1″	40	15º	
11-01606002	16″	.155″	.110″	1″	60	15º	
11-01608002	16″	.155″	.110″	1″	80	15º	
11-01806002	18″	.180″	.134″	1″	60	10º	
11-01808002	18″	.180″	.134″	1″	80	10º	
11-01810002	18″	.180″	.134″	1″	100	10º	
11-30006030	300mm	3.2mm	2.2mm	30mm	60	10º	(*)
11-30007230	300mm	3.2mm	2.2mm	30mm	72	10º	(*)

(*) 2 combi pin holes 2/7/42mm - 2/9/46mm - 2/10/60mm

TYPE 13
Special Cut-off Saw Blades



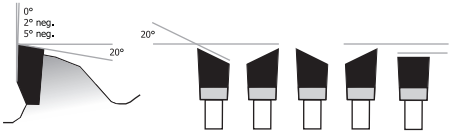
For the best sizing and finishing; cuts in plywood, veneer, plastic laminated board material, on table saws and vertical sizing saws.

Grind TC

Ref. No.	D(Dia)	B(Kerf)	b(Plate)	d(Bore)	Z(Teeth)	Hook	
13-00804001	8”	.110”	.070”	5/8”	40	15º	
13-00806001	8”	.118”	.078”	5/8”	60	10º	
13-01004001	10”	.126”	.087”	5/8”	40	15º	
13-01006001	10”	.126”	.087”	5/8”	60	10º	
13-01008001	10”	.126”	.087”	5/8”	80	5º	
13-01206002	12”	.126”	.087”	1”	60	10º	
13-01207202	12”	.126”	.087”	1”	72	10º	
13-01210002	12”	.135”	.095”	1”	100	5º	
13-01406002	14”	.155”	.110”	1”	60	10º	
13-01408002	14”	.150”	.109”	1”	80	5º	
13-01410002	14”	.150”	.109”	1”	100	5º	
13-01608002	16”	.155”	.110”	1”	80	15º	
13-01808002	18”	.180”	.134”	1”	80	10º	
13-01810002	18”	.180”	.134”	1”	100	10º	
13-22006430	220mm	3.2mm	2.2mm	30mm	64	10º	(**)
13-25008030	250mm	3.2mm	2.2mm	30mm	80	5º	(*)
13-30006030	300mm	3.2mm	2.2mm	30mm	60	10º	(*)
13-30007230	300mm	3.2mm	2.2mm	30mm	72	10º	(*)
13-30009630	300mm	3.2mm	2.2mm	30mm	96	5º	(*)
13-35008430	350mm	3.5mm	2.5mm	30mm	84	10º	(*)

(*) 2 combi pin holes 2/7/42mm - 2/9/46mm - 2/10/60mm
(**) 2 pin holes 7/42mm

TYPE 15
Mitre Saw Blades



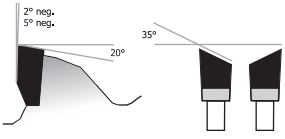
For smooth cuts on wood moldings and the least possible grabbing of materials.

Grind 4ATB+R

Ref. No.	D(Dia)	B(Kerf)	b(Plate)	d(Bore)	Z(Teeth)	Hook	
15-01006001	10″	.110″	.080″	5/8″	60	2º neg.	
15-01008001	10″	.102″	.072″	5/8″	80	0º neg.	
15-01008011	10″	.102″	.072″	5/8″	80	5º neg.	
15-01206002	12″	.110″	.080″	1″	60	0º	
15-01208002	12″	.110″	.080″	1″	80	0º	
15-01208012	12″	.122″	.095″	1″	80	0º	
15-01210001	12″	.128″	.098″	5/8″	100	5º neg.	
15-01210002	12″	.128″	.098″	1″	100	5º neg.	
15-01210011	12″	.128″	.098″	5/8″	100	0º	
15-01410001	14″	.150″	.120″	5/8″	100	5ºneg.	(~)
15-01510002	15″	.120″	.098″	1″	100	2º neg.	(>)

(>) For "Hitachi" Mitre Saw
(~) For "Pistorius" Mitre Saw

TYPE 17
Double Face Laminate Saw Blades



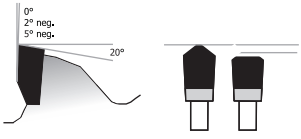
For fine cuts in laminated board materials on both sides with melamine, formica, veneer, etc. On table saws without scoring unit, vertical panel sizing saws, radial arm saws, mitre-and chop saws. Extra hard sub-micro grain carbide tips for long edge life.

Grind ATB 35º neg.

Ref. No.	D(Dia)	B(Kerf)	b(Plate)	d(Bore)	Z(Teeth)	Hook
17-01008001	10″	.126″	.087″	5/8″	80	5º neg.
17-01209602	12″	.126″	.087″	1″	96	5º neg.
17-01410002	14″	.148″	.118″	1″	100	2° neg.
17-22006430	220mm	3.2mm	2.2mm	30mm	64	5º neg. (**)
17-25008030	250mm	3.2mm	2.2mm	30mm	80	5º neg. (*)
17-30309630	303mm	3.2mm	2.2mm	30mm	96	5º neg. (*)

(*) 2 combi pin holes 2/7/42mm - 2/9/46mm - 2/10/60mm
(**) 2 pin holes 7/42mm

TYPE 19
Double Face Melamine & Solid Surface Saw Blades



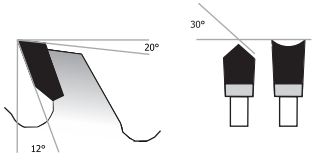
The best sided pressure option for chip-free top and bottom, cuts in double materials such as melamine, double faced high and low laminates. To use in radial or table saws.

Grind D-TC neg.

Ref. No.	D(Dia)	B(Kerf)	b(Plate)	d(Bore)	Z(Teeth)	Hook	
19-00706001	7-1/4″	.102″	.072″	5/8″	60	0º	
19-00806001	8″	.106″	.072″	5/8″	60	0º	
19-01008001	10″	.115″	.085″	5/8″	80	5º neg.	
19-01008011	10″	.115″	.085″	5/8″	80	0º	
19-01210002	12″	.126″	.095″	1″	100	5º neg.	
19-01210012	12″	.126″	.095″	1″	100	0º	
19-01410002	14″	.150″	.110″	1″	100	2º neg.	
19-01612002	16″	.150″	.110″	1″	120	2º neg.	
19-25008030	250mm	2.9mm	2.2mm	30mm	80	2º neg.	(*)
19-30309630	303mm	3.2mm	2.2mm	30mm	96	5° neg.	(*)
19-30309632	303mm	3.2mm	2.2mm	30mm	96	0º	(*)

(*) 2 combi pin holes 2/7/42mm - 2/9/46mm - 2/10/60mm

TYPE 21
Hollow-Face Saw Blades



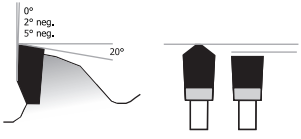
For perfect cutting quality in melamine-faced board materials on both sides up to 30 mm cutting height. For use on table saws and vertical panel sizing saws.

Grind V-Hollow

Ref. No.	D(Dia)	B(Kerf)	b(Plate)	d(Bore)	Z(Teeth)	Hook	
21-22004030	220mm	3.2mm	2.2mm	30mm	40	12°	(**)
21-25004830	250mm	3.2mm	2.2mm	30mm	48	12°	(*)
21-30306030	303mm	3.2mm	2.2mm	30mm	60	12°	(*)
21-35007230	350mm	3.2mm	2.2mm	30mm	72	12°	(*)

(*) 2 combi pin holes 2/7/42mm - 2/9/46mm - 2/10/60mm
(**) 2 pin holes 7/42mm

TYPE 23
Non-Ferrous Metal Cutting Saw Blades



For profiles and sheets of aluminum and plastics on chop-mitre saws and special machines. The negative tooth shape prevents filling up of the gullet. Use coolant or lubricant and clamp the material firmly.

Grind TC neg.

Ref. No.	D(Dia)	B(Kerf)	b(Plate)	d(Bore)	Z(Teeth)	Hook	
23-00706001	7-1/4″	.112″	.087″	5/8″	60	5º neg.	
23-01006001	10″	.126″	.102″	5/8″	60	5º neg.	
23-01008001	10″	.126″	.102″	5/8″	80	5º neg.	
23-01010001	10″	.126″	.102″	5/8″	100	5º neg.	
23-01207202	12″	.128″	.102″	1″	72	5º neg.	
23-01208002	12″	.128″	.102″	1″	80	5º neg.	
23-01210001	12″	.128″	.102″	5/8″	100	5º neg.	
23-01210002	12″	.128″	.102″	1″	100	5º neg.	
23-01410802	14″	.138″	.110″	1″	108	5º neg.	
23-01410001	14″	.150″	.126″	5/8″	100	2º neg.	(~)
23-01510002	15″	.120″	.098″	1″	100	2º neg.	(^)
23-01610002	16″	.150″	.126″	1″	100	2º neg.	
23-01810002	18″	.165″	.134″	1″	100	2º neg.	
23-02010002	20″	.174″	.134″	1″	100	0º	
23-02012002	20″	.174″	.134″	1″	120	0º	
23-02014002	20″	.174″	.134″	1″	140	0º	

(~) For "Pistorius" Mitre Saw
(^) For "Hitachi" Mitre Saw

Supplied with copper rivets

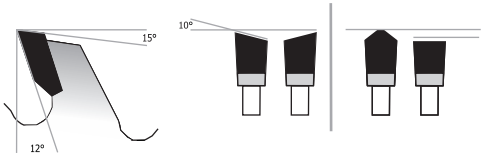
QUALITY IS A MUST

TYPE 25
Split Scoring Saw Blades

For scoring of plastic laminated board materials in conjunction with panel sizing saw blades TC on table saws.

					Grind ATB	
Ref. No.	**D(Dia)**	**B(Kerf)**	**b(Plate)**	**d(Bore)**	**Z(Teeth)**	**Hook**
25-08002020	80mm	2.8-3.6mm	2.0mm	20mm	2x10	12º
25-10002420	100mm	2.8-3.6mm	2.0mm	20mm	2x12	12º
25-10002422	100mm	2.8-3.6mm	2.0mm	22mm	2x12	12º
25-12002420	120mm	2.8-3.6mm	2.0mm	20mm	2x12	12º
25-12002422	120mm	2.8-3.6mm	2.0mm	22mm	2x12	12º
25-12002403	120mm	2.8-3.6mm	2.0mm	3/4"	2x12	12º
25-12002450	120mm	2.8-3.8mm	2.2mm	50mm	2x12	12º
25-12502422	125mm	2.8-3.6mm	2.0mm	22mm	2x12	12º

TYPE 27
General Purpose Saw Blades for Portable Machines

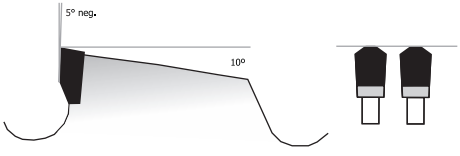


Manufactured to work in portable machines with all the technical features of " high industrial quality" saw blades.

Grind ATB & TC

Ref. No.	D(Dia)	B(Kerf)	b(Plate)	d(Bore)	Z(Teeth)	Hook
27-00702401	7-1/4"	.102"	.072"	5/8"	24 ATB	12º
27-00704001	7-1/4"	.102"	.072"	5/8"	40 ATB	12º
27-00706001	7-1/4"	.102"	.072"	5/8"	60 ATB	12º
27-00704013	7-1/4"	.102"	.072"	5/8"	40 TC	12º

TYPE 29
Nail Saw Blades

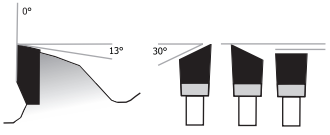


For all materials used on building sites, such as wood with nails, clips, concrete residues, tubes and similar wood inclusions.

Grind TC/TC

Ref. No.	D(Dia)	B(Kerf)	b(Plate)	d(Bore)	Z(Teeth)	Hook
29-01002001	10″	.126″	.087″	5/8″	20	5º neg.
29-01202402	12″	.126″	.087″	1″	24	5º neg.
29-01402802	14″	.137″	.098″	1″	28	5º neg.
29-01803602	18″	.165″	.110″	1″	36	5º neg.

TYPE 31
Steel Cutting Saw Blades



For dry cutting of mild steel type S237, metal-clad work-pieces such as sandwich panels. Angle irons, pipes, cable ducts, sheet metal, brass, cooper.

Grind ATB + EXTRA 30º Bevel

Ref. No.	D(Dia)	B(Kerf)	b(Plate)	d(Bore)	Z(Teeth)	Hook
31-20504002	205mm (8″)	2.2mm	1.8mm	25.4mm (1″)	40	0º
31-25504802	255mm (10″)	2.4mm	2.0mm	25.4mm (1″)	48	0º
31-30506002	305mm (12″)	2.4mm	2.0mm	25.4mm (1″)	60	0º
31-30508402	305mm (12″)	2.7mm	2.4mm	25.4mm (1″)	84	0º
31-35508402	355mm (14″)	2.8mm	2.5mm	25.4mm (1″)	84	0º
31-35510202	355mm (14″)	2.8mm	2.5mm	25.4mm (1″)	102	0º

TYPE 40: **Panel Saw Blades**
TYPE 42: **Conical Scoring Saw Blades**

For sizing and scoring of double sided laminate boards in Panel sizing machines.

Panel = Grind TC / Scoring = Grind ATB

Ref. No.		D(Dia)	B(Kerf)	b(Plate)	d(Bore)	Z(Teeth)	
"HOLZMA" machine							
40-38007260	Panel	380mm	4.8mm	3.4mm	60mm	72	(K)
42-20003445	Scoring	200mm	4.8/5.8mm	3.6mm	45mm	34 Conical	
40-45007260	Panel	450mm	4.8mm	3.6mm	60mm	72	(C)
42-18003645	Scoring	180mm	4.8/5.8mm	3.6mm	45mm	36 Conical	
42-20003445	Scoring	200mm	4.8/5.8mm	3.6mm	45mm	34 Conical	
40-50007260	Panel	500mm	4.8mm	3.6mm	60mm	72	(D)
42-20003445	Scoring	200mm	4.8/5.8mm	3.6mm	45mm	34 Conical	
40-60007260	Panel	600mm	5.8mm	4.2mm	60mm	72	(D)
42-20003446	Scoring	200mm	5.8/6.8mm	4.2mm	45mm	34 Conical	
"SELCO" machine							
40-45007280	Panel	450mm	4.4mm	3.2mm	80mm	72	(F)
42-20003465	Scoring	200mm	4.4/5.4mm	3.2mm	65mm	34 Conical	(I)
40-45007281	Panel	450mm	4.8mm	3.6mm	80mm	72	(F)
42-20003466	Scoring	200mm	4.8/5.8mm	3.6mm	65mm	34 Conical	(I)

PIN HOLES:

(A) = 4/9/100 - 2/14/110
(B) = 4/15/105
(C) = 2/14/125
(D) = 2/11/115
(E) = 4/9/100
(F) = 2/9/130 - 4/19/120
(G) = 2/7/110 - 4/9/100 - 2/14/110
(H) = 3/7/66
(I) = 2/9/110
(J) = 2/14/100-2/7/110-4/9/100
(K) = 2/14/100
(L) = 3/11/70

NOTE: Panel saws with Diameter 500mm and up the tip size is : 13x4mm

TYPE 40: **Panel Saw Blades**
TYPE 42: **Conical Scoring Saw Blades**

Ref. No.		D(Dia)	B(Kerf)	b(Plate)	d(Bore)	Z(Teeth)	
"SCMI" machine							
40-35007232	Panel	350mm	4.4mm	3.0mm	1-1/4"	72	(E)
42-15002432	Scoring	150mm	4.4/5.4mm	3.0mm	1-1/4"	24 Conical	
"SCM SIGMA" machine - "GABBIANI" machine							
40-30007280	Panel	300mm	4.4mm	3.0mm	80mm	72	(J)
40-35007280	Panel	350mm	4.4mm	3.0mm	80mm	72	(G)
40-40007280	Panel	400mm	4.4mm	3.2mm	80mm	72	(A)
42-16003655	Scoring	160mm	4.4/5.4mm	3.2mm	55mm	36 Conical	(H)
"SCHELLING" machine							
40-37007230	Panel	370mm	4.4mm	3.2mm	30mm	72	
42-20003420	Scoring	200mm	4.4/5.4mm	3.0mm	20mm	34 Conical	
40-40007230	Panel	400mm	4.4mm	3.2mm	30mm	72	
42-20003420	Scoring	200mm	4.4/5.4mm	3.0mm	20mm	34 Conical	
"GIBEN" machine							
40-35507275	Panel	355mm	4.4mm	3.0mm	75mm	72	
42-12502445	Scoring	125mm	4.4/5.4mm	3.2mm	45mm	24 Conical	
40-40007275	Panel	400mm	4.4mm	3.2mm	75mm	72	(B)
42-16002845	Scoring	160mm	4.4/5.2mm	3.2mm	45mm	28 Conical	(L)

PIN HOLES

(A) = 4/9/100 - 2/14/110
(B) = 4/15/105
(C) = 2/14/125
(D) = 2/11/115
(E) = 4/9/100
(F) = 2/9/130 - 4/19/120
(G) = 2/7/110 - 4/9/100 - 2/14/110
(H) = 3/7/66
(I) = 2/9/110
(J) = 2/14/100-2/7/110-4/9/100
(K) = 2/14/100
(L) = 3/11/70

NOTE: Panel saws with Diameter 500mm and up the tip size is : 13x4mm

TYPE 50
Stackable Dado Sets

Standard dado set consists of right and left hand saws, four square top chippers, and shims that allow fine adjustment. The complete cutter set is supplied in a plywood box.Clean cutting for cross-cut or ripping.

Ref. No.	D(Dia)	B(Kerf)	d(Bore)	Z(Teeth)
50-20002401	8"(203mm)	1/8" to 13/16"	5/8"	24
Consists of: (2) saw blades, (1) 1/16" square chipper, (2) 1/8" square chippers, (1) 1/4"square chipper, and shims.				
50-25003601	10"(250mm)	1/8" to 13/16"	5/8"	36
Consists of: (2) saw blades, (1) 1/16" square chipper, (2) 1/8" square chippers, (1) 1/4"square chipper, and shims.				